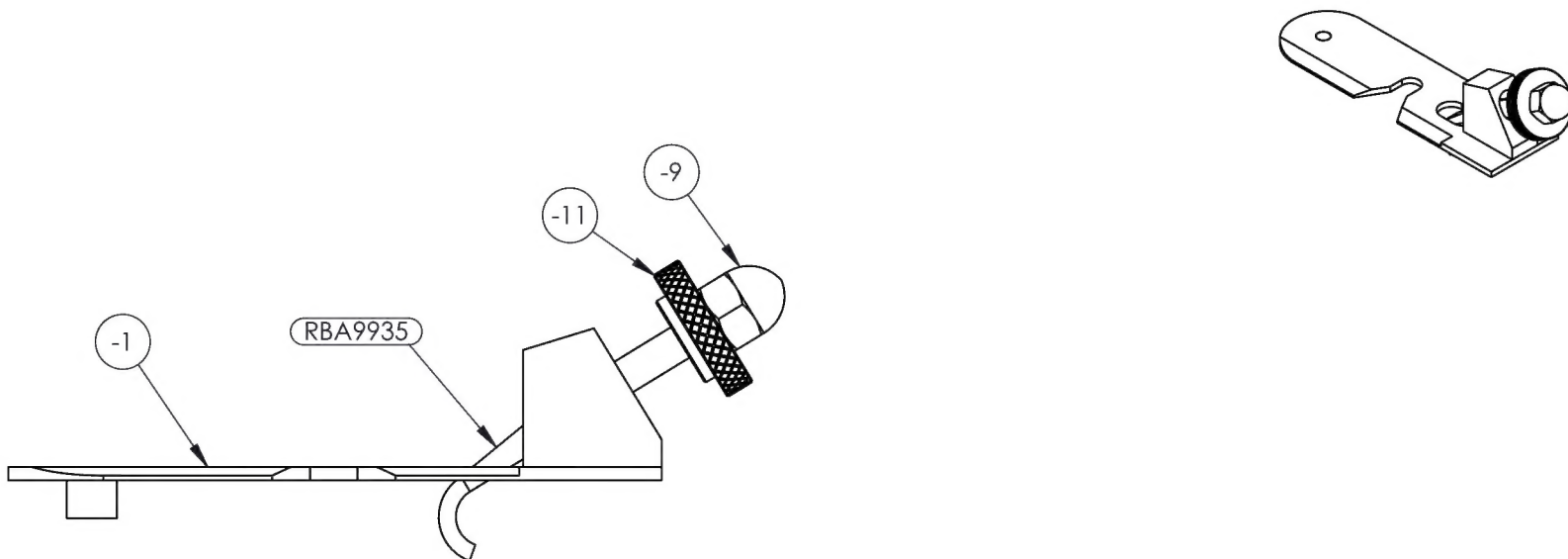


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 CH'D BUTTON, BUTTON NOW WELDED TO -1. RIVET ELIMINATED.	4/29/2002		
2		CH'D TITLEBLOCK & REVISION BLOCKS, MOVED ASSEMBLY VIEW TO SHT 1. -1 ADDED ENGRAVE NOTE. -1, -3, AND -7 CH'D MATERIAL FROM T018 TO S.S.	6/29/2009	RJC	
3		REMOVED GRIND FLAT ON PLUG WELD. CH'D USED ON MODEL FROM MD 500. -1 REMOVED OPTIONAL FIXTURE HOLE. -3 CH'D LENGTH FROM .750 TO .730.	7/9/2012	JAG	
4		-1 CH'D DIM WAS .080 IS .07. WAS .312 IS 2X R.16, WAS .500 IS .50, CH'D ENGRAVE NOTE WAS ENGRAVE T/N, S/N, MADE IN USA IS ENGRAVE T/N AND ADDED R8 TO TEXT, ADDED SEPARATE ENGRAVE S/N, MADE IN USA NOTE. -5 REPLACED W/ RBA9935 . -6 ADDED WELDMENT.	9/2/2015	RJC	JAG

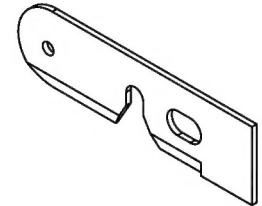
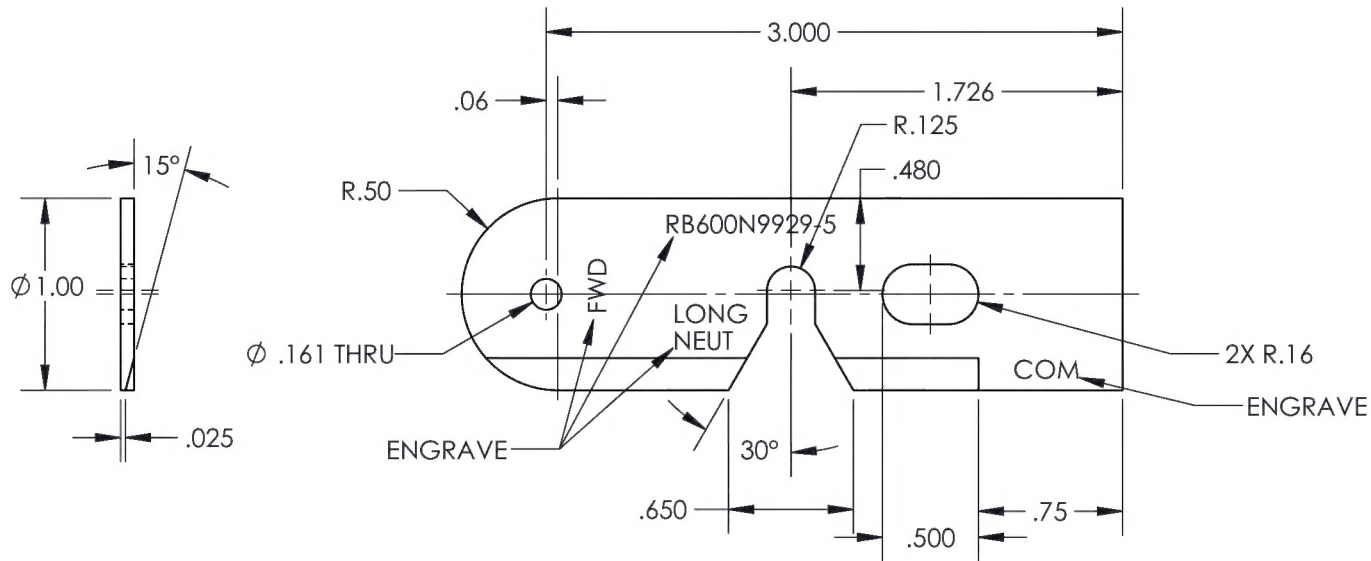


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	DRAW BOLT		RBA9935	1
	1		-1		PLATE	S.S.		2
	1		-3		LUG	S.S.		3
	X		-6	1	PLATE WELDMENT			4
	1		-7		BUTTON	S.S.		5
		B/O	-9	1	ACORN NUT	STEEL	10-32 UNF (MCMASTER-CARR #91875A125)	1
		B/O	-11	1	THUMB NUT	STEEL	Ø3/4 O.D. 10-32 UNF (ESSENTA #V-1)	1
	ASSY -6							

DART AEROSPACE	
TITLE LONGITUDINAL RIGGING TOOL	
DWG NO. RB600N9929-5	REV 4
MAT'L	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:1	DATE 4/30/2002
USED ON MODEL MD 600	
SHEET 1 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-1 ADDED ENGRAVE NOTE, CH'D MATERIAL FROM 1018 TO S.S.	6/29/2009	RJC	
3		-1 REMOVED OPTIONAL FIXTURE HOLE.	7/9/2012	JAG	
4		-1 CH'D DIM WAS .080 IS .07. WAS .312 IS 2X R.16, WAS .500 IS .50, CH'D ENGRAVE NOTE WAS ENGRAVE T/N, S/N, MADE IN USA IS ENGRAVE T/N AND ADDED RB TO TEXT, ADDED SEPARATE ENGRAVE S/N, MADE IN USA NOTE.	9/2/2015	RJC	JAG



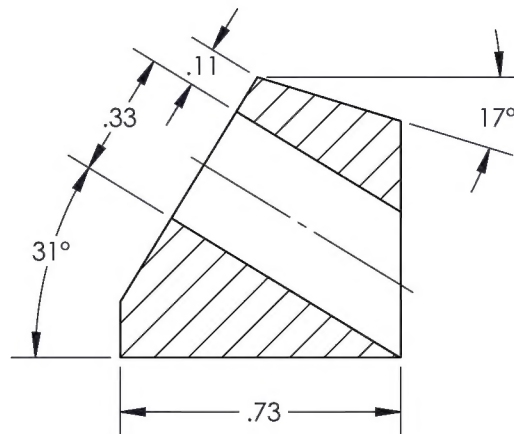
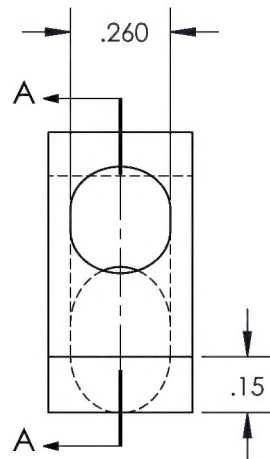
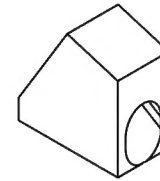
ENGRAVE S/N, MADE IN USA

(-1)
PLATE

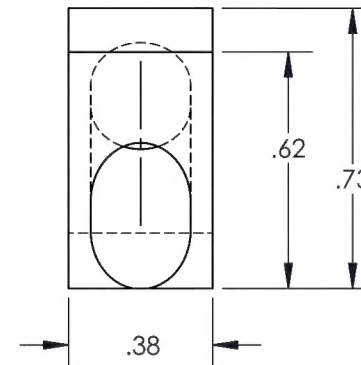
DART AEROSPACE	
TITLE LONGITUDINAL RIGGING TOOL	
DWG NO. RB600N9929-5-1	REV 4
MAT'L S.S.	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD 600
SCALE 1:1	DATE 4/30/2002
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-3 CH'D MATERIAL FROM 1018 TO S.S.	6/29/2009	RJC	
3		-3 CH'D LENGTH FROM .750 TO .730.	7/9/2012	JAG	



SECTION A-A



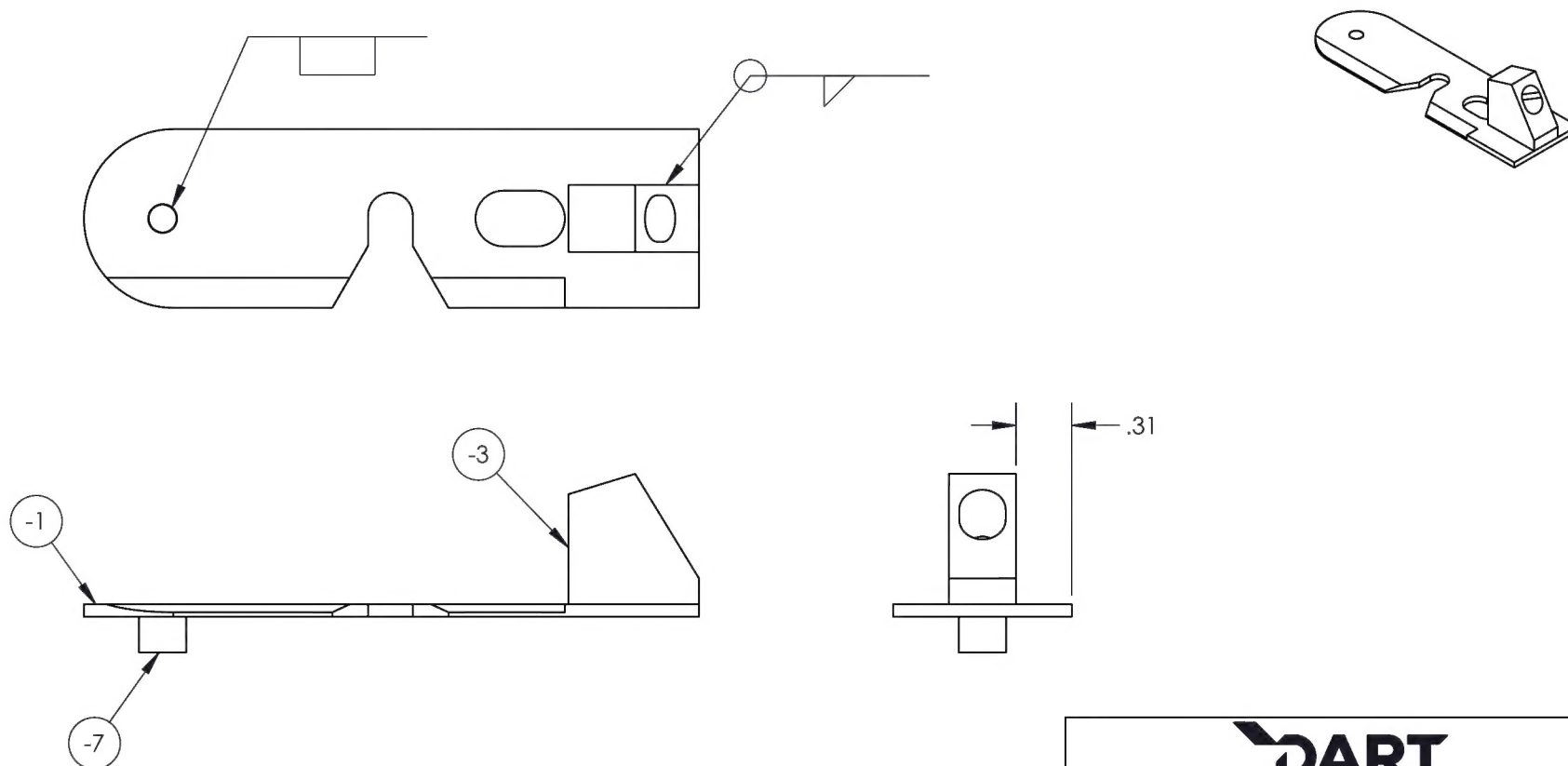
(-3)

LUG

DART AEROSPACE	
TITLE LONGITUDINAL RIGGING TOOL	
DWG NO. RB600N9929-5-3	REV 4
MAT'L S.S.	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD 600
SCALE 2:1	DATE 4/30/2002
SHEET 3 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		REMOVED GRIND FLAT ON PLUG WELD.	7/9/2012	JAG	
4		-6 ADDED WELDMENT.	9/2/2015	RJC	JAG

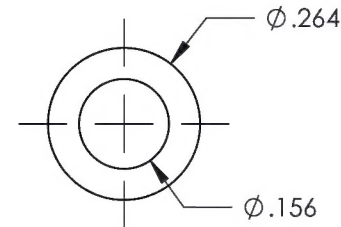
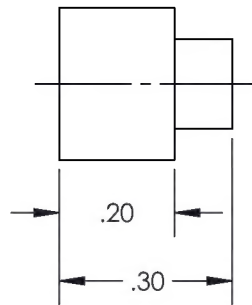
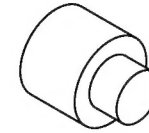


-6
PLATE WELDMENT

DART AEROSPACE	
TITLE LONGITUDINAL RIGGING TOOL	
DWG NO. RB600N9929-5-6	REV 4
MAT'L	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D Weil
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	MD 600
SCALE 1:1	DATE 4/30/2002
	SHEET 4 OF 5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 CH'D BUTTON, BUTTON NOW WELDED TO -1. RIVET ELIMINATED.	4/29/2002		
2		-7 CH'D MATERIAL FROM 1018 TO S.S.	6/29/2009	RJC	



(-7)

BUTTON

DART AEROSPACE	
TITLE LONGITUDINAL RIGGING TOOL	
DWG NO. RB600N9929-5-7	REV 4
MAT'L S.S.	DRAWN BY: COLE
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 3:1	MD 600
DATE 4/30/2002	SHEET 5 OF 5